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Place~"on Top Of The Weld And Moved Along Its Length, Fig. A-g. B. For Welds Not Ground Smooth The Transducer Is Placed Alongside And Not Quite Parallel To The Weld And Moved Along The Length, Fig. A-10. The Entire Weld And Heat Affected Zone Should Be Scanned. The Weld Should Be Inspected From Both Sides Of One Surface. Feb 12th, 2024

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