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Reduce Empty Walk. $\frac{3}{4}$. Reduce Reach For Parts – Parts At Point Of Use. $\frac{3}{4}$. Standard In Process Stock And Transfer Position With Downstream Operator. $\frac{3}{4}$. Work While Machine Works. $\frac{3}{4}$. Reduce Double Handling – Auto Part May 4th, 2024

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