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Joint Description: Sleeve Weld For In-service Hot-tap (per 1104 App. B) (Mueller Stop/plug Fitting) Sketch Number: See Pg. 2 For Typical Sketch And Bead Sequence.
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API 1104 Applies To Welding Of Piping Used In The Compression, Pumping, And Trans- Mission Of Petroleum Products, Fuel Gases, Carbon Dioxide, And Nitrogen.
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30 Location Of Test Butt Weld Specimens For Flash Weld Procedure Qualification Test: Outside Diameter Greater Than 18 In. (457 Mm) But Less Than Or Equal To 24 In. (610 Mm). . . . 72 31 Location Of Test Butt Weld Specimen 1th, 2024

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