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5.1 Crank Table All The Way To The Right And All The
Way Toward The Column. 5.2 Raise The Left Front
Leveling Leg $\frac{1}{4}$ " Off The Floor. 5.3 Place A Level On
The Table Platen And Adjust The Three Remaining Legs
To Level The Table In Both Direct 1th, 2024

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Surface Footage Surface Footage Chart And Formula

Surface Footage $127 \text{ RPM SFM} \times 3.82 / \text{Cutter Diameter} = \text{RPM Feed Rate}$
 $\text{RPM} \times \text{Chip Load (FPT)} \times \text{Number Of Teeth} = \text{Feed Rate}$
Example: $1/2'' \text{ 4-Flute Endmill Cutting } 1018 \text{ CRS } 350 \times 3.82 / .500 = 26 \text{ 3th, 2024}$

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