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Top Of The Weld And Moved Along Its Length, Fig. A-g.
B. For Welds Not Ground Smooth The Transducer Is
Placed Alongside And Not Quite Parallel To The Weld
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Weld And Heat Affected Zone Should Be Scanned. The
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System. 1.2 This Practice Is Intended For Use With Tubular Products Having Outside Diameters Approximately 1/2 In. (12.7 Mm) And Larger, Provided That The Examination Parameters Comply With And 3th, 2024 Ultrasonic Testing Of Structural Welds Figure 1. Basic Ultrasonic Weld Testing Scheme. The Weld. It Is Believed That The Flattest Possible Testing Angle Should Be Used. The Basic Reason For This Choice Is The Fact That Typical Production Defects Tend To Be Perpendicular To The Plate S 1th, 2024 ULTRASONIC TESTING OF ALUMINOTHERMIC WELDED

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