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On That Point Is Equal To The Total Torque: (M I G) X Cg = (m I Gx I) • The Center
Of Gravity Of A Homogenous, Symmetric Body Must Lie On The Axis Of Symmetry. •
Often, The Center Of Gravity Apr 14th, 2024.

Bolt Torque Tightening Procedures Revison No: 1SAES-L-100 Applicable Codes &

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Engine 4G63-T. You C Mar 17th, 2024.

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Tightening Torque For Class	12.9 Bolts (metric Coarse)	Bolt Diameter	X Pitch	Thread Stress Area	Mm2	Tightening Torque Nm	Pre Load Kn	Tightening Torque Nm	Pre Load Kn							
M5 X 0.8	14.2	12.7	8.9	12	11.2	M6 X 1	20.1	17.9	15.4	17	19.3	M8 X 1.25	36.6	32.8	37.2	31.1
M10 X 1.5	58	52.1	73	49.4	93											

46.9 M10 X 1.5 58 52.1 73 49.4 93 Mar 9th, 2024

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